	<h1>SERVICE BULLETIN</h1>	Doc.No.	SB-Pasha Balloons-004
		Revision	ORIGINAL
Date		07-03-2022	
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1. PLANNING INFORMATION

1.1 EFFECTIVITY PH Series

1.2 REASON

This bulletin is intended to define the application of new artwork or artwork changes on envelopes customized for serial number of the envelope based on customer request.

1.3 COMPLIANCE Customer option

1.4 APPROVAL INFO

The technical information contained in this Service Bulletin has been approved under the authority of the design organisation TR.21J.003

1.5 SPECIAL TOOLS Sewing machine

1.6 OTHER PUBLICATIONS AFFECTED n/a


1.7 REPORTING

After completion of this service bulletin, detailed pictures must be sent to design@pashaballoons.com

2. MATERIAL INFORMATION

2.1 LIST OF PARTS TO BE REWORKED PH Series

It is the operator's responsibility to comply with the relevant aviation regulations of the country in which the product is registered and operated.

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2.2 NEW PRODUCTION PARTS

New fabrics or pre-cut panel fabrics according to Artwork diagram provides by Pasha Balloons

3. ACCOMPLISHMENT INSTRUCTIONS

CAUTION: Obey the safety Precaution and the General Maintenance Practices.

3.1 PREPARATION

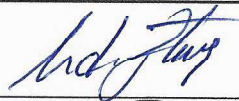

1. Make sure that all parts required for installation are supplied by Pasha Balloons
2. Observe the applicable safety and protection regulations
3. Remove old artwork panels if necessary

3.2 MODIFICATION

1. Arrange artwork panels to correct position according to artwork diagram
2. Sew the arranged fabrics that belongs to artwork by applying one needle stitching method
Stitching specifications:
1 Needle at 1 cm of fabric edge
5-8 stitches per 25mm

3.3 CLOSE-UP

1. Carry out a final inspection and make sure artwork is fit and in position exactly according to artwork diagram

	NAME / FUNCTION	DATE	SIGNATURE
PREPARED	HALİL DOĞAN GÜLMÜŞ DESIGN ENGINEER	07-03-2022	
CHECKED/APPROVED	JORGE DIAZ CASAUBON HOA	07.03.2022	

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